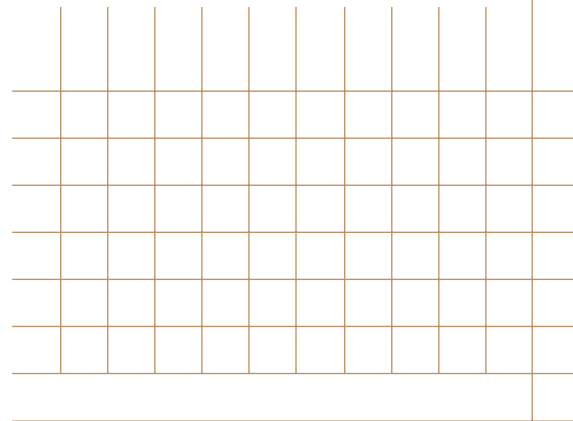


TECHNICAL INFORMATION



Druck: K2-Druck GmbH, Detmold

TS-Beech-multi-ply-panels

Designation	<ul style="list-style-type: none"> • Beech veneer panels: thickness 4 – 12 mm • Beech multi-ply panels: thickness 13 – 100 mm
Dimensions	<ul style="list-style-type: none"> • Standard: 2500 x 1530 or 2500 x 1250 mm • fixed sizes/pre-cuts: individual custom-made sizes to a max. of 2500 x 1800 mm
(Face)veneer	<ul style="list-style-type: none"> • Beech rotary cut veneers: 2,8 mm – 1,8 mm – 1,23 mm – 0,6 mm • Sliced veneer: 0,6 mm (max. measure 2500 x 1220 mm)
Quality classes	<ul style="list-style-type: none"> • Beech rotary cut veneers: quality grades I, II and III according to DIN 68705 (up to 900 mm panel width with drawn face layers without joints) • Beech sliced veneers: quality grades A and B (based on veneer co-ordination)
Middle layers	<ul style="list-style-type: none"> • Standard (Classic): set partially glued middle layers • Improved (Prestige): glued middle layers without tears or black knots, primarily densely jointed
Gluing	<ul style="list-style-type: none"> • light gluing: IF20 – IW67-AW100 light – BFU20 (based on melamine glue, up to 60mm thick) • dark gluing: AW110 – BFU 100 (based on phenol glue)
Special surfaces	<ul style="list-style-type: none"> • surface lacquering, liquid glue, phenol glue film, screen printing
Special processing	<ul style="list-style-type: none"> • on request finished parts with drillings, countersinking according to drawing

Of course we are able to produce other measures and thicknesses on request and at any time.



TX 60003296



On principle:

You want it we'll make it. Please speak simply once with us. In common we find a suitable solution for each production demand.

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Stand: 02/06 Technical subject to change.

DES



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PANELS

VENEER- AND MULTIPLY PANELS

BEECH PLYWOOD FROM GERMAN FORESTS.



Versatility and reliability are the most pregnant attributes of our TS Beech Plywood. Whether you need work - benches, bed frames or steps, there

are no limits for use and guaranteed safety. With our experience of Decades and progressive manufacturing we can vary quantity of plies, direction of veneers, gluing and refinement, so that our plywood will match with

almost every use. Product safety will be guaranteed by our own quality systems as well as by independent institutes as for example WKI Braunschweig or TÜV.



